



**LCD display**

- Display system running status and parameters real-time

**Built-in 2 water tank**

- Built-in 5.8 liters PE tank and 10 liters airtight plastic pressure water tank
- Save more lab space

**Unique design consumables**

- Integrated design of pretreatment and subsequent purification unit
- New card hawk type fast inserted interface, easy to replace

**Built-in 3 pumps**

- Built-in 1<sup>st</sup> stage RO pump, 2<sup>nd</sup> stage RO pump and circulating sanitizing pump
- Achieve the perfect functions of double stage reverse osmosis, sanitizing and circulating

**Advantage**

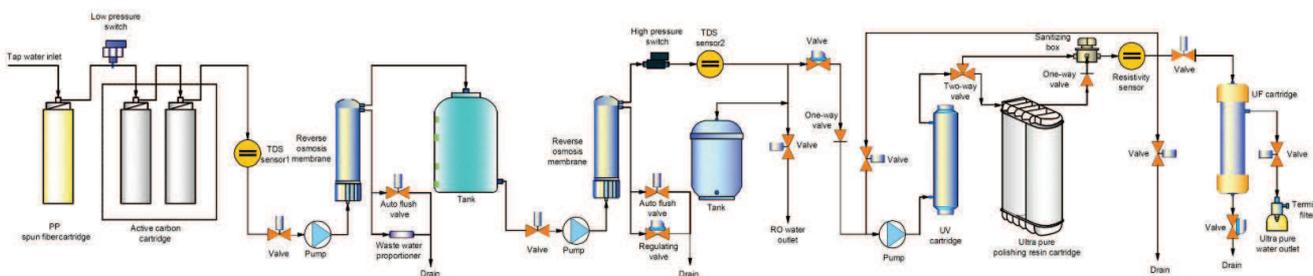
- **Double stage reverse osmosis technology, built-in 2 tanks and 3 pumps.**
- **Unique design and easy-to-replace consumables pack unit.**
- **Data storage and RS 232/USB communication port.**
- Automatic microcomputer controlling system, multi-menu operating, animation mode display.
- Super-large 240×128 LCD display, display the system running state and various parameters intuitively.
- Fault automatically detect, automatic diagnosis.
- Self-maintenance of the reverse osmosis membrane.
- Multiple alarm-including inlet water over standard, no water, full water, consumables' life-span ends, malfunction auto-detect.
- The consumables' life-span can be set, the time used and left can be displayed, replacing auto-reminding, avoiding the decline of water quality.
- 3-way online sensor, detecting the quality of feed water, RO water and ultrapure water respectively. System circulation function, circulate water when the system stops working, to keep water quality. System sterilization procedure, achieve the disinfection of ultrapure water's pipeline
- Molding process, high-strength plastic shell, beautiful appearance.
- RO membrane of DOW, stable operation and high desalinization rate.
- DOW's nuclear-grade polishing resin ensures ultrapure water's quality up to 18.2 MΩ.cm.
- Double wavelength (185&254nm) UV lamp, restraining bacteria's increase.
- MWCO 5000D UF module, effectively eliminating endotoxin.
- (0.45+0.1)µm double layer PES terminal disinfection filter.
- Fast-plug pipeline, hygienic and quick.
- Pipeline with NSF authorization to assure high quality ultrapure water

## Advantages

- Double stage reverse osmosis technology.
  - With tap water inlet, to produce double stage RO water and ultrapure water, quality can reach to 18.2 MΩ.cm.
  - Built-in 5.8 liters PE tank and 10 liters airtight plastic pressure water tank.
  - Built-in 1st stage RO pump, 2nd stage RO pump and circulating sanitizing pump.
  - Unique design and easy-to-replace consumables pack unit.
  - Data storage and RS 232/USB communication port.
  - 3-way online water quality sensor, multiple alarm.
  - Life-span of consumables' display and alarm.
  - System circulation function, system sterilization procedure.
  - The graphic display clearly indicates all system's parameters.
- From water quality to knowing when it is time to change the purification pack, you'll see at a glance what is need
- For ease-of-use, the main purification technologies are contained in an innovative all-in-one pack that mean you can change it in just a couple of minutes.
  - The system requires no special installation, connect the system to your tap water supply - it's ready to use.



## Flow Schematic



## Specification of Dura Series Ultrapure Water System (Tap Water Inlet)

| Model                                 | Standard<br>ST-Dura 12<br>ST-Dura 24                                    | Eliminating endotoxin<br>ST-Dura 12F<br>ST-Dura 24F | Low TOC<br>ST-Dura 12V<br>ST-Dura 24V | Synthesizing<br>ST-Dura 12FV<br>ST-Dura 24FV |
|---------------------------------------|---|---|---------------------------------------|--|
| Output (25°C)                         | 12 Series: 12L/hours, 24 Series: 24 L/hours                             |   |                                       |  |
| Flow rate(with pressure tank)         | >1.5L/minutes   |   |                                       |  |
| Resistivity of ultrapure water (25°C) | 18.2MΩ.cm   |   |                                       |  |
| TOC*)                                 | 10ppb   |   | 3ppb                                  |  |
| Endotoxin                             | -   | <0.001EU/ml   | -                                     | <0.001EU/ml                                  |
| Bacteria                              | <1CFU/ml  |   |                                       |  |
| Particle (>0.1µm)                     | <1/ml   |   |                                       |  |
| Heavy metal ion                       | <0.1ppb   |   |                                       |  |
| Conductivity of 2 stage RO water      | 1-5µs/cm*   |   |                                       |  |
| Feed Water Requirements               | tap water, temperature: 5 - 45 , Pressure: 1.0 - 4.0 Kg/cm <sup>2</sup> |   |                                       |  |
| Dimension                             | 545L × 470W × 610H mm /   |   |                                       |  |
| Weight                                | about 20Kg  |   |                                       |  |
| Electrical requirements               | AC110-220V, 50/60Hz, 240W   |   |                                       |  |

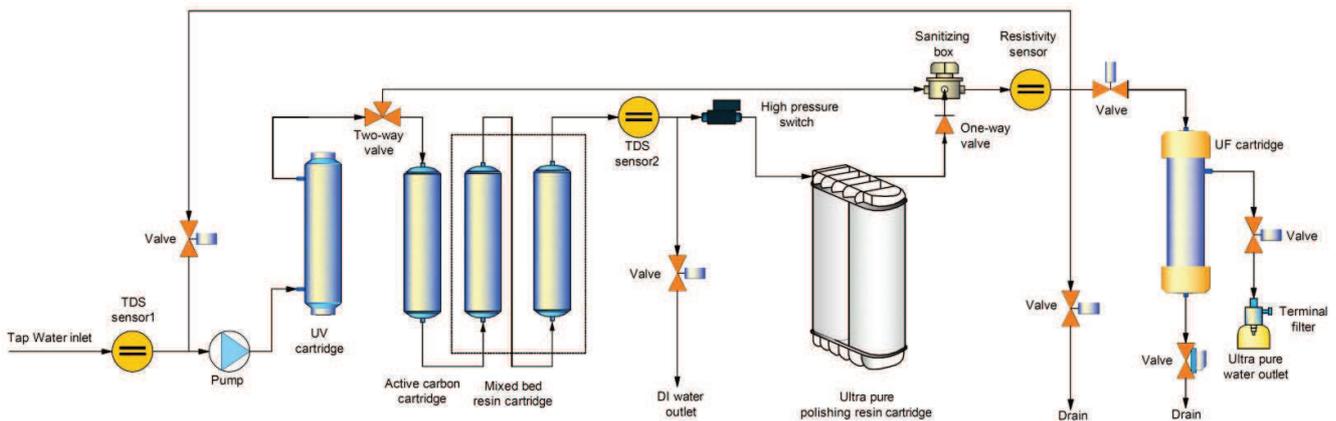
\* The quality of output water accords with the quality of feed water.

## Advantages

- With distilled water, deionized water or reverse osmosis water inlet, to produce high pure water and ultrapure water
- High pure water 's quality is above 10 MΩ.cm, and ultrapure water's quality can reach to 18.2 MΩ.cm.
- Unique design and easy-to-replace consumables pack unit.
- Data storage and RS 232/USB communication port.
- 3-way online water quality sensor, multiple alarm.
- Life-span of consumables' display and alarm.
- System circulation function, system sterilization procedure.
- The graphic display clearly indicates all system's parameters.  
From water quality to knowing when it is time to change the purification pack, you'll see at a glance what is needed
- For ease-of-use, the main purification technologies are contained in an innovative all-in-one pack that means you can change it in just a couple of minutes.
- The system requires no special installation, connect the system to your tap water supply - it's ready to use



## Flow Schematic



## Specification of Dura Series Ultrapure Water System (Distilled Water Inlet)

| Model                   | Standard<br>ST-Dura  | Eliminating endotoxin<br>ST-Dura F | Low TOC<br>ST-Dura V | Synthesizing<br>ST-Dura FV |
|-------------------------|--|------------------------------------|----------------------|----------------------------|
| Output                  | >1.5Liters/minute  |                                    |                      |                            |
| Resistivity (25°C)      | 18.2MΩ.cm  |                                    |                      |                            |
| TOC*                    | 10ppb  |                                    | 3ppb                 |                            |
| Endotoxin               | -  | <0.001EU/ml                        | -                    | <0.001EU/ml                |
| Bacteria                | <1CFU/ml   |                                    |                      |                            |
| Particle (>0.1µm)       | <1/ml  |                                    |                      |                            |
| Heavy metal ion         | <0.1ppb  |                                    |                      |                            |
| Feed water requirements | Distilled water, Deionized water or reverse osmosis water. 5-45°C, 1atm. |                                    |                      |                            |
| Dimension               | 545L × 470W × 610H mm  |                                    |                      |                            |
| weight                  | about 20Kg   |                                    |                      |                            |
| Electric requirements   | AC110-220V,50/60Hz, 120W   |                                    |                      |                            |

\* The quality of output water accords with the quality of feed water.